PRODUCT INTRODUCTION



产品--汽车制造

汽车零部件外观缺陷光学自动检测设备

AOI Machine for Auto Parts **Appearance Defects**

汽车零部件外观缺陷光学自动检测设备主要用于检测汽车发动机、变速箱及传动系统中核心零 部件;可360度全方位检测工件各部位全类别外观缺陷。检测速度达到国内领先水平,最快检测 速度可达2万件/小时,相当于2至4名熟练人工目检人员同时工作;可适用于各类金属加工件, 粉末冶金件、磁材、精密陶瓷、电子元器件、小五金、紧固件等行业。

Automatic Optical Inspection Equipment for Auto Parts Appearance Defects is mainly used to detect the core parts of automobile engine, gearbox and transmission system; It can achieve 360° detection of all kinds of appearance defects in the workpiece. The detection speed has reached the domestic leading level, and the fastest detection speed can reach 20,000 Pcs/hour, which is equivalent to 2-4 skilled manual visual inspectors working at the same time; It can be applied to various metal processing parts, powder metallurgy parts, magnetic materials, precision ceramics, electronic components, hardware, fasteners and other industries.

























R寸测量
Dimensional Measurement Chamfer Measure Cylindrical Circumference & Inner Chamfer Marks on End











技术指标 Technical Specification			
检测项目 Inspection Item	崩损、端面伤、错位、裂纹、划伤、磨伤、侧面裂纹、压伤等外观缺陷。 Chipping, marks on ends, incorrect position, crack, Scratches , abrasions, lateral crack, breaking marks, etc.		
检测要求 Requirements	工件表面干净,无油污。 Clean surface, no grease		
检测范围 Inspection Range	Ø 5-50mm		
检测速度 Inspection Speed	玻璃圆盘——20,000件/小时,传输带——7,200工件/小时。 Glass Disk—20,000pcs/h, Transmission Belt—7,200pcs/h.		
平均无故障时间 Mean Time Between Failure	10,000H	检测精度 Precision	0.3mm,裂纹 > 0.1*1mm 0.3mm,Crack > 0.1 * 1mm
光学分辨率 Optical Resolution	0.03mm	电源电压 Voltage	220V,50HZ
功率 Power	2000W	设备气源 Air Supply	0.5 MPa ~ 0.8MPa
尺寸/重量 Dimension/Weight	1.0m*1.0m*1.8m / 200kg		
工作环境 Work Environment	温度: 5℃~ 30℃ 相对湿度: <70%Rh Temperature: 5℃~30℃ Relative Humidity: <70%Rh.		
其它特性 Other Characteristics	 实时显示检测状态及NG品数量报警; 设备软件具有远程技术支持功能。 It displays the real-time detecting status and alarms of NG products; It supports remote debugging. 		